Ti100, Ti110, Ti125, TiR110, TiR125
Thermal Imagers

Users Manual
LIMITED WARRANTY AND LIMITATION OF LIABILITY

Each Fluke product is warranted to be free from defects in material and workmanship under normal use and service. The warranty period is two years and begins on the date of shipment. Parts, product repairs, and services are warranted for 90 days. This warranty extends only to the original buyer or end-user customer of a Fluke authorized reseller, and does not apply to fuses, disposable batteries, or to any product which, in Fluke’s opinion, has been misused, altered, neglected, contaminated, or damaged by accident or abnormal conditions of operation or handling. Fluke warrants that software will operate substantially in accordance with its functional specifications for 90 days and that it has been properly recorded on non-defective media. Fluke does not warrant that software will be error free or operate without interruption.

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To register your product online, visit http://register.fluke.com.
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Introduction

The Fluke Ti100, Ti110, Ti125, TiR110, and TiR125 Thermal Imagers (the Product or Imager) are handheld, infrared imaging cameras for use in many applications. These applications include equipment troubleshooting, preventive and predictive maintenance, and building diagnostics. The Ti100 is a general-purpose Imager. The Ti110 and Ti125 are for industrial-commercial maintenance applications. The TiR110 and TiR125 are optimized for building inspection and diagnostics applications.

All Imagers display thermal images on a high-visibility LCD screen and can save images to an SD memory card. Saved images and data can be transferred to a PC via the SD memory card or by a direct USB connection to the PC.

The Imager includes SmartView® software. This software is a high-performance, professional software suite that allows for analysis and reporting. Depending on the model, the Voice Annotation and IR-PhotoNotes™ features are also available.

Infrared images display in different color palettes on each Imager. The temperature measurement range is:

- Ti100, Ti110: -20 °C to +250 °C
- Ti125: -20 °C to +350 °C
- TiR110: -20 °C to +150 °C
- TiR125: -20 °C to +150 °C

A rugged, rechargeable lithium-ion smart battery provides power to the Imager. Direct AC power is accessible with the included AC power adapter.

The Fluke Ti110, Ti125, TiR110, and TiR125 use the IR-OptiFlex™ focus system. IR-OptiFlex keeps the Imager in good focus at distances more than four feet. It also allows the flexibility of one-touch manual focus to fine tune the image in close-up situations. The Fluke Ti100 uses a focus-free system with a large depth of field that keeps the image in good focus at distances more than four feet.
How to Contact Fluke

To contact Fluke, call one of the following telephone numbers:

- USA: 1-800-760-4523
- Canada: 1-800-36-FLUKE (1-800-363-5853)
- Europe: +31 402-675-200
- Japan: +81-3-6714-3114
- Singapore: +65-6799-5566
- Anywhere in the world: +1-425-446-5500

Or, visit Fluke's website at www.fluke.com.


To view, print, or download the latest manual supplement, visit http://us.fluke.com/usen/support/manuals.

Safety Information

A **Warning** identifies hazardous conditions and actions that could cause bodily harm or death. A **Caution** identifies conditions and actions that could damage the Product or cause permanent loss of data.

⚠️⚠️ Warning

To prevent eye damage and personal injury, do not look into the laser. Do not point laser directly at persons or animals or indirectly off reflective surfaces.

⚠️ Warning

To prevent personal injury:

- Read all safety information before you use the Product.
- Carefully read all instructions.
- Use the Product only as specified, or the protection supplied by the Product can be compromised.
- Replace the batteries when the low battery indicator shows to prevent incorrect measurements.
- Do not use the Product around explosive gas.
- Do not use the Product if it operates incorrectly.
- Do not use and disable the Product if it is damaged.
Table 1 is a list of symbols used on the Imager and in this manual.

**Table 1. Symbols**

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Description</th>
<th>Symbol</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="Battery status" /></td>
<td>Battery charging when animated.</td>
<td><img src="image" alt="Connected to ac power" /></td>
<td>Connected to ac power. Battery removed.</td>
</tr>
<tr>
<td><img src="image" alt="Audio indicator" /></td>
<td>Audio recording associated with the displayed image.</td>
<td><img src="image" alt="Pause recording indicator" /></td>
<td>IR-PhotoNotes™ indicator</td>
</tr>
<tr>
<td><img src="image" alt="Video recording in process" /></td>
<td>Video file indicator</td>
<td><img src="image" alt="On/Off Symbol" /></td>
<td>Sleep mode.</td>
</tr>
<tr>
<td><img src="image" alt="Important information" /></td>
<td>See manual.</td>
<td><img src="image" alt="Warning. Laser" /></td>
<td></td>
</tr>
<tr>
<td><img src="image" alt="Conforms to relevant Australian standards" /></td>
<td>Conforms to relevant Canadian and US standards.</td>
<td><img src="image" alt="Conforms to requirements of European Union and European Free Trade Association" /></td>
<td></td>
</tr>
<tr>
<td><img src="image" alt="This Product contains a lithium-ion battery. Do not mix with the solid waste stream. Spent batteries should be disposed of by a qualified recycler or hazardous materials handler per local regulations. Contact your authorized Fluke Service Center for recycling information." /></td>
<td><img src="image" alt="Do not dispose of this product as unsorted municipal waste. Go to Fluke's website for recycling information." /></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Accessories**

Table 2 is a list of the accessories available for the Imager.

**Table 2. Accessories**

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
<th>PN</th>
</tr>
</thead>
<tbody>
<tr>
<td>FLK-TI-SBP3</td>
<td>Smart Battery Pack</td>
<td>3440365</td>
</tr>
<tr>
<td>FLK-TI-SBC3</td>
<td>Charging Base/Power Supply with Adapters</td>
<td>3440352</td>
</tr>
<tr>
<td>TI-CAR CHARGER</td>
<td>12 V Vehicle Charger Adapter</td>
<td>3039779</td>
</tr>
<tr>
<td>FLK-TI-VISOR2</td>
<td>Sun Visor</td>
<td>3996500</td>
</tr>
<tr>
<td>FLK-TI-TRIPOD2</td>
<td>Tripod Mounting Accessory</td>
<td>3996517</td>
</tr>
<tr>
<td>BOOK-ITP</td>
<td>Introduction to Thermography Principles</td>
<td>3413459</td>
</tr>
</tbody>
</table>
Before You Start

Carefully unpack the items in Table 3.

Table 3. Packing Lists

<table>
<thead>
<tr>
<th>Item</th>
<th>Ti100</th>
<th>Ti110</th>
<th>Ti125</th>
<th>TiR110</th>
<th>TiR125</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thermal Imager</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>AC Power Adapter</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Two-Bay Battery Charge Base</td>
<td></td>
<td></td>
<td></td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Lithium-ion Smart Battery</td>
<td>1</td>
<td>1</td>
<td>2</td>
<td>1</td>
<td>2</td>
</tr>
<tr>
<td>Hard Carrying Case</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>USB Cable</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>SD Memory Card[1]</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Multi-format USB Memory Card Reader</td>
<td></td>
<td></td>
<td></td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Soft Transport Bag</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Adjustable Hand Strap (Left-hand or Right-hand use)</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Users Manuals in print (English, Spanish, French, German, Chinese)[2]</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Users Manuals on CD (Czech, Dutch, English, Finnish, French, German, Hungarian, Italian, Japanese, Korean, Polish, Portuguese, Russian, Spanish, Swedish, Simplified Chinese, Traditional Chinese, Turkish)[2]</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>SmartView® Software</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Warranty Registration Card</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
</tbody>
</table>

[1] Fluke recommends the SD memory card that is supplied with the Imager. Fluke does not warrant the use or reliability of aftermarket SD memory cards of different brands or capacities.

[2] To request a printed manual of a language not supplied with your product, email Fluke at TPane@fluke.com. Specify the product name and language preference in the subject line.
How to Charge the Battery

Before you use the Imager for the first time, charge the battery for a minimum of two and one-half hours. The battery status shows on the five-segment charge indicator.

Note

New batteries are not fully charged. Two to ten charge/discharge cycles are necessary before the battery charges to its maximum capacity.

To charge the battery, use one of the options that follow:

Two-Bay Battery Charger Base

1. Connect the ac power supply to the ac wall outlet and connect the dc output to the charger base.
2. Put one or two smart batteries into bays of charger base.
3. Charge batteries until charge indicators show “full.”
4. Remove smart batteries and disconnect the power supply when batteries are fully charged.

On-Imager AC Power Socket

1. Connect the ac power adapter into an ac wall outlet and connect the dc output to the Imager’s ac power socket. [ ] flashes in the upper left-hand corner of the display while the battery charges with the ac power adapter.
2. Charge until the charge indicator on the display does not flash.
3. Disconnect ac power adapter when the smart battery is fully charged.

Note

Make sure that the Imager is near room temperature before you connect it to the charger. See the charging temperature specification. Do not charge in hot or cold areas. When you charge in extreme temperatures, battery capacity may be decreased.

[ ] shows in the upper left-hand corner of the display when the Imager is connected to ac power and the battery is removed. When the Imager’s power is off and the ac power adapter is connected, [ ] flashes in the center of the display to show that the battery charge is in process.
Keep the Imager attached to the charger until the battery condition icon shows a full charge. If you remove the Imager from the charger before a full charge shows, it may have a reduced run-time.

Note

When the battery is connected to ac power, or the unit is in video mode, the Sleep Mode/Auto Off feature is disabled automatically.

Optional 12 V Vehicle Charger

1. Connect the 12 V adapter into the 12 V accessory socket of the vehicle.
2. Connect the output to the ac power socket of the Imager.
3. Charge until the indicator shows full on the screen.
4. Disconnect the 12 V adapter and Imager when battery is fully charged.

⚠️ Caution

To prevent damage to the Imager, remove it from the DC car charger before you start or jump start the vehicle.

Power On and Off

To turn the Imager on or off, push and hold the green Power button above the LCD for two seconds, see Table 4. When the Auto Off feature is on, the Imager goes into Sleep Mode after five minutes of inactivity and shows f on the display. Press any key to restart the Imager. After 20 minutes of inactivity, the Imager turns off. For information about how to set this feature, see page 38.

Note

All thermal imagers need sufficient warm-up time for the most accurate temperature measurements and best image quality. This time can often vary by model and by environmental conditions. Although most imagers are fully warmed up in 3-5 minutes, it is always best to wait a minimum of 10 minutes if the most accurate temperature measurement is very important to your application. When you move an Imager between environments with large differences in ambient temperature, more adjustment time can be required.
**Features and Controls**

Table 4 shows the Imager features and controls.

**Table 4. Features and Controls**

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>①</td>
<td>LCD Display</td>
</tr>
<tr>
<td>②</td>
<td>Power On/Off</td>
</tr>
<tr>
<td>③</td>
<td>Speaker</td>
</tr>
<tr>
<td>④</td>
<td>Microphone</td>
</tr>
<tr>
<td>⑤</td>
<td>Function Buttons (F1, F2, and F3)</td>
</tr>
<tr>
<td>⑥</td>
<td>Arrow Buttons</td>
</tr>
<tr>
<td>⑦</td>
<td>Hand Strap</td>
</tr>
<tr>
<td>⑧</td>
<td>SD Memory Card Slot</td>
</tr>
<tr>
<td>⑨</td>
<td>USB Cable Connection</td>
</tr>
<tr>
<td>Item</td>
<td>Description</td>
</tr>
<tr>
<td>------</td>
<td>--------------------------------------------------------------</td>
</tr>
<tr>
<td>10</td>
<td>AC Adapter/Charger Input Terminal</td>
</tr>
<tr>
<td>11</td>
<td>Retractable Lens Cover</td>
</tr>
<tr>
<td>12</td>
<td>Torch/Flashlight (not applicable for Ti100)</td>
</tr>
<tr>
<td>13</td>
<td>Visual Camera (not applicable for Ti100) and Lens</td>
</tr>
<tr>
<td>14</td>
<td>Infrared Camera Lens</td>
</tr>
<tr>
<td>15</td>
<td>Laser Pointer</td>
</tr>
<tr>
<td>16</td>
<td>Secondary Trigger</td>
</tr>
<tr>
<td>17</td>
<td>Primary Trigger</td>
</tr>
<tr>
<td>18</td>
<td>Hand Strap Anchor Post (Right and Left)</td>
</tr>
<tr>
<td>19</td>
<td>IR-OptiFlex™ Focus Control (not applicable for Ti100)</td>
</tr>
<tr>
<td>20</td>
<td>Lithium-ion Smart Battery</td>
</tr>
<tr>
<td>21</td>
<td>2-Bay Battery Charging Base</td>
</tr>
<tr>
<td>22</td>
<td>AC Power Adapter with Mains Adapters</td>
</tr>
</tbody>
</table>

**Focus**

Models Ti110, Ti125, TiR110, and TiR125 have IR-OptiFlex focus. The Ti100 uses a large depth of field focus-free system. Models with IR-OptiFlex focus can operate in a focus-free mode, but also have the flexibility for close focus situations (<122 cm/48 inches) with a one-touch, fine-tune focus capability.

The focus-free system can focus at a minimum distance of 122 cm (48 in) and beyond with no adjustment.

Correct focus is important in all imaging applications. Correct focus makes sure that the infrared energy is correctly directed onto the pixels of the detector. Without the correct focus, the thermal image can be blurry and the radiometric data will be inaccurate. Out-of-focus infrared images are frequently unusable or of little value.
To operate the IR-OptiFlex focus in the focus-free mode, align the white dot on the focus control with the white dot on the body of the Imager. You will also feel a detent at this position. See Figure 1. In this mode, in addition to correctly focused infrared images, the IR-Fusion must always be in proper alignment.

![Figure 1. IR-OptiFlex Focus](gul04.png)

To operate with IR-OptiFlex focus in manual mode or to fine tune the focus, turn the one-touch focus control in a clockwise or counterclockwise direction. As you turn the focus control, you will see a live thermal image on the display as it changes. When your target comes into focus, it shows a sharper image. When the target moves out of focus, the image becomes blurry.
**Primary and Secondary Triggers**

The two-part trigger is located in the standard trigger position for a pistol-grip device. The larger, green trigger is the primary trigger. The smaller, black trigger is the secondary trigger.

In normal operation (video is off), the function of the primary trigger is to capture a thermal image for possible storage to memory by the user. When video is on, the primary trigger is the start/stop for video recording.

The secondary trigger operates the laser and torch. For information about how to enable the laser and torch, see pages 33 and 34.

**How to Use the Control Buttons**

Three function buttons ([F1], [F2], [F3]) and four arrow buttons ([←], [→], [▲], and [▼]) are the primary controls. These buttons move the cursor through the menu structure to set the features.

Table 5 is an overview of the buttons and their actions. In live Manual Mode, the arrow buttons are always active to adjust Level and Span.

<table>
<thead>
<tr>
<th>Button</th>
<th>Button Label / Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>[F3] Trigger</td>
<td>Cancel</td>
</tr>
<tr>
<td>[F1] Trigger</td>
<td>Done (exit from Menu structure)</td>
</tr>
<tr>
<td>[F1] [→]</td>
<td>Select or OK</td>
</tr>
<tr>
<td>[F2] [←]</td>
<td>Back</td>
</tr>
<tr>
<td>[▲], [▼]</td>
<td>Move cursor to highlight an option</td>
</tr>
<tr>
<td>[→], [←]</td>
<td>Fast forward/rewind (video mode only)</td>
</tr>
</tbody>
</table>
How to Use the Menus

The menus, coupled with the three function buttons ([F1], [F2], [F3]) and arrow buttons, are the access for thermal image display, camera features, memory review, and settings for date, time, language, units, file format, and Imager information.

To open the primary menu, push [V] or [W]. The primary menu shows five secondary menus for Measurement, Image, Camera, Memory, and Settings. The text above each function button ([F1], [F2], [F3]) applies to that button throughout all menu screens.

Push [F2] to open the primary menu and push [▲] or [▼] to cycle through the secondary menus. Each secondary menu lists an options menu. Push [▲] or [▼] to cycle through the options.

The primary, secondary, and option menus close 10 seconds after the last push of a function button. The option selection menu stays open until you make the selection, go up a menu level, or cancel the action.

Image Capture

Point the imager at the object or area of interest. Make sure that the object is in focus. Pull and release the primary trigger. This will capture and freeze the image. To cancel the captured image, pull the primary trigger again or [F3] to return to the Live view.

Depending on the selected file format settings, the Imager shows the captured image and a menu bar. The menu bar lets you save the image, edit some image settings, and add voice annotation or IR-PhotoNotes. To change the file format, see File Format on page 37.
IR-PhotoNotes™

IR-PhotoNotes™ are photograph annotations that allow the user to capture and add multiple visible images of various objects, text, or other information that is related to the analysis and reporting of an infrared image. Examples of an annotation include motor name plates, printed information or warning signs, larger views of the environment or room, and related equipment. Up to three images can be captured with the visible image that is stored with the infrared image as part of IR-Fusion technology. These visible images are only available in the .is2 file format and are stored in the file so you do not need to collate multiple files at a later time.

To add IR-PhotoNotes:
1. With an image in the buffer, push [F2] to open the EDIT IMAGE menu.
2. Push [▲]/[▼] to highlight IR-PhotoNotes.
3. Push [→] to enter the Picture mode.
4. Focus Imager on the object and pull the primary trigger.
6. Push [F1] save the picture with the image.

Voice Records

To add a voice (audio) record:
1. With an image in the buffer, push [F2] to open the EDIT IMAGE menu.
3. Push [F1] to record up to 60 seconds of audio. The display updates to show the recorded time.
4. Push [F1] to pause the recorder.
6. Push [F1] to review the audio file or [F2] to save the audio with the image.
Listen to a Voice Record

The voice (audio) record replays through the speaker.

To playback an .is2 file on the SD memory card:

1. Do the steps in the Review Data Files section on page 36 to see the image on the display.
3. Push F1 or Y to set Audio.
4. Push F1 to listen to the audio.
5. Push F1 again to pause the audio.

Edit Data Files

Before saving a file, you can edit or modify the image.

To edit:

1. With an image in the buffer, push F2 to open the EDIT IMAGE menu.
2. Push ▲ ▼ to highlight Edit Image.
3. Push ▶ to open the EDIT IMAGE menu.
4. Push ▲ ▼ to highlight an option.
5. Push F1 to save the changes with the file.

Save Data Files

To save an image as a data file:

1. Focus on the object of interest or inspection area.
2. Pull the trigger to capture the image. The image is now in the buffer and you can save or edit.
3. Push F1 to save the image as a file and go back to the live view.
SD Memory Card

To eject an SD memory card, push in on the exposed edge of the card and then release. The card should pop partially out after you release it. Carefully pull the card out of the slot.

To use the SD memory card, make sure that the write-protect lock is open. See Figure 2. Carefully push the card into the slot with the card label facing away the LCD. Push the card in until it catches.

Figure 2. SD Memory Card Insertion and Removal

For information about how to save data, see page 13. For information about how to view or erase a stored image, see page 36.
**Temperature Measurement**

All objects radiate infrared energy. The quantity of energy radiated is based on the actual surface temperature and the surface emissivity of the object. The Imager senses the infrared energy from the surface of the object and uses this data to calculate an estimated temperature value. Many common objects and materials such as painted metal, wood, water, skin, and cloth are very good at radiating energy and it is easy to get relatively accurate measurements. For surfaces that are good at radiating energy (high emissivity), the emissivity factor is \( \geq 90\% \) (or 0.90). This simplification does not work on shiny surfaces or unpainted metals as they have an emissivity of \(<0.60\). These materials are not good at radiating energy and are classified as low emissivity. To more accurately measure materials with a low emissivity, an emissivity correction is necessary. Adjustment to the emissivity setting will usually allow the Imager to calculate a more accurate estimate of the actual temperature.

⚠️ **Warning**

To prevent personal injury, see emissivity information for actual temperatures. Reflective objects result in lower than actual temperature measurements. These objects pose a burn hazard.

**Note**

Surfaces with an emissivity \(<0.60\) make reliable and consistent determination of actual temperatures problematic. The lower the emissivity, the more potential error is associated with the Imager's temperature measurement calculations, even when emissivity and reflected background adjustments are attempted and performed properly.

More information is available on emissivity. We recommend the study of this topic to get the most accurate temperature measurements.

**SmartView® Software**

SmartView® software is supplied with the Imager. This software is intended for Fluke Imagers and contains features to analyze images, organize data and information, and make professional reports. SmartView® allows audio annotations and IR-PhotoNotes to be reviewed on a PC. SmartView® is used to export IR and visible images as .jpeg, .jpg, .jpe, .jif, .bmp, .gif, .dip, .png, .tif, or .tiff formatted files.
Menus

The menus, together with the three function buttons (F1, F2, F3) and arrow buttons, are access for thermal image display, camera features, memory setup, and settings for date, time, language, units, file format, and Imager information.

Measurement Menu

The Measurement Menu has settings for the calculation and display of radiometric temperature measurement data related to the thermal images. These settings include the Range (Auto and Manual Level and Span adjustment), Emissivity, Background, Transmission, Spot Temperatures, Markers, and Center Box.

Range

Range (level and span) is set to automatically adjust or is set for manual adjustment. To choose between automatic or manual level and span, do the following:

1. Push F2.
2. Push ▲ or ▼ to highlight Measurement.
3. Push F1 or ▶ to view the menu.
4. Push ▲ or ▼ to highlight Range.
5. Push F1 or ▶ to view the menu.
6. Push ▲ or ▼ to toggle between the Auto and Manual ranging.
7. Push F1 to set.
8. Push:
   - F1 to set the change and go back to the live view.
   - F2 or ◄ to set the change and go back to the previous menu.
   - F3 to cancel the change and go back to the live view.
Fast Auto/Manual Range Toggle
When NOT in a menu mode, push F1 for ½ second to toggle between Auto Range and Manual Range.

Fast Auto Rescale
When in Manual Range and NOT in a menu mode, push F3 for ½ second to automatically rescale the level and span range for objects in the thermal field of view. This feature operates the Imager in a semi-automatic mode if manual fine re-adjustment of level and span with the arrow buttons is not necessary. Rescaling can be done as often, or as little, as needed.

*Note*
*The Imager always powers up in the same Range mode, Auto or Manual, as when it was powered down.*

Level for Manual Operation Mode
When put into manual ranging, the level setting moves the thermal span up or down within the total temperature range. See Figure 3. In the live manual mode, the arrow buttons are always available to adjust the level and span.

To set the level:
1. Push ▲ to move the range to a higher temperature level.
2. Push ▼ to move the range to a lower temperature level.

While you adjust the manual level, the scale along the right side of the display shows the thermal span as it moves to different levels within the total range.
**Temperature Span for Manual Operation Mode**

When in manual mode, the span setting contracts or expands in a selected palette in a temperature range within the total range. See Figure 3. In the live manual mode, the arrow buttons are always available to adjust the level and span.

To adjust the temperature span:

1. Push \[ \text{↑} \] to increase or widen the temperature span.
2. Push \[ \text{↓} \] to decrease or narrow the temperature span.

While you adjust the manual span, the scale along the right side of the display shows the thermal span increasing or decreasing in size.
Emissivity Adjustment

The correct emissivity values are important for you to make the most accurate temperature measurements. Emissivity of a surface can have a large effect on the apparent temperatures that the Imager observes. Understanding the emissivity of the surface being inspected can, but may not always, allow you to obtain more accurate temperature measurements.

If you set a value that is <0.60, ⚠️ shows on the Imager display with this caution:

Caution:
Emissivity <0.6
(see Manual)

Note
Surfaces with an emissivity of <0.60 make reliable and consistent determination of actual temperatures problematic. The lower the emissivity, the more potential error is associated with the Imager’s temperature measurement calculations. This is also true even when adjustments to the emissivity and reflected background adjustments are performed properly.

Emissivity is set directly as a value or from a list of emissivity values for some common materials.

Note
If the Display is set to Display All, you see the information about current emissivity as $\varepsilon = x.xx$.

Adjust by Number

To set the emissivity value:

1. Push F2.
2. Push [▲] [▼] to highlight Measurement.
3. Push F1 or [►] to view the menu.
4. Push [▲] [▼] to highlight Emissivity.
5. Push F1 or [►] to view the menu.
6. Push [▲] [▼] to highlight Adjust Number.
7. Push F1 or [►] to view the menu.
8. Push \( \text{[^\uparrow]} \text{[\downarrow]} \) to change the value.

9. Push:
   - \( \text{[F1]} \) to set the change and go back to the live view.
   - \( \text{[F2]} \) or \( \text{[<]} \) to set the change and go back to the previous menu.
   - \( \text{[F3]} \) to cancel the change and go back to the live view.

**Select by Table**

To select from a list of common materials:

1. Push \( \text{[F2]} \).
2. Push \( \text{[^\uparrow]} \text{[\downarrow]} \) to highlight Measurement.
3. Push \( \text{[F1]} \) or \( \text{[>]} \) to view the menu.
4. Push \( \text{[^\uparrow]} \text{[\downarrow]} \) to highlight Emissivity.
5. Push \( \text{[F1]} \) or \( \text{[>]} \) to view the menu.
6. Push \( \text{[^\uparrow]} \text{[\downarrow]} \) to highlight Select Table.
7. Push \( \text{[F1]} \) or \( \text{[>]} \) to view the emissivity table.
8. Push \( \text{[^\uparrow]} \text{[\downarrow]} \) to change the value.
9. Push:
   - \( \text{[F1]} \) to set the change and go back to the live view.
   - \( \text{[F2]} \) or \( \text{[<]} \) to set the change and go back to the previous menu.
   - \( \text{[F3]} \) to cancel the change and go back to the live view.

**Reflected Background Temperature Compensation**

Compensation for reflected background temperature is set in the Background tab. Very hot objects or very cold objects can affect the apparent temperature and measurement accuracy of the target or object of interest, especially when surface emissivity is low. Adjustment of the reflected background temperature can make the temperature measurement better in many situations. For more information, see *Emissivity Adjustment*.

To adjust the background temperature:

1. Push \( \text{[F2]} \).
2. Push \( \text{[^\uparrow]} \text{[\downarrow]} \) to highlight Measurement.
3. Push \( \text{[F1]} \) or \( \text{[>]} \) to view the menu.
4. Push \( \text{[^\uparrow]} \text{[\downarrow]} \) to highlight Background.
5. Push **F1** or → to view the menu.

6. Push ↑ or ↓ to change the value.

7. Push:
   - **F1** to set the change and go back to the live view.
   - **F2** or ← to set the change and go back to the previous menu.
   - **F3** to cancel the change and go back to the live view.

   **Note**

   *If the Display is set to Display All, you see the information about current reflected background temperature as \( BG = xx.x \).*

**Transmission/Transmittance Adjustment**

When you do infrared inspections through infrared-transparent windows (IR windows), not all of the infrared energy emitted from the objects of interest is transmitted through the optical material in the window. If the transmission percentage of the window is known, you can adjust this percentage in the Imager or in the SmartView software. Adjustment of the transmission correction can make the accuracy of the temperature measurement better in many situations.

To adjust the transmission percentage:

1. Push **F2**.

2. Push ↑ or ↓ to highlight Measurement.

3. Push **F1** or → to view the menu.

4. Push ↑ or ↓ to highlight Transmission.

5. Push **F1** or → to view the menu.

6. Push ↑ or ↓ to adjust the percentage.
7. Push:
   - \( \text{F1} \) to set the change and go back to the live view.
   - \( \text{F2} \) or \( \text{C} \) to set the change and go back to the previous menu.
   - \( \text{F3} \) to cancel the change and go back to the live view.

   \textbf{Note}

   \textit{If Display Information is set to Display All, you see the information about current transmission correction as } \tau = \text{xx}.

\textbf{Spot Temperatures}

The Spot Temperatures are floating HI and LO temperature indicators that move on the display as the temperature measurements of the image fluctuate.

To turn on/off the hot and cold spot indicators:

1. Push \( \text{F2} \).
2. Push \( \text{A} \) \( \text{v} \) to highlight \textbf{Measurement}.
3. Push \( \text{F1} \) or \( \text{E} \) to view the menu.
4. Push \( \text{A} \) \( \text{v} \) to highlight \textbf{Spot Temp}.
5. Push \( \text{F1} \) or \( \text{E} \) to view the menu.
6. Push \( \text{A} \) \( \text{v} \) to toggle this function \textbf{ON} or \textbf{OFF}.
7. Push:
   - \( \text{F1} \) to set the change and go back to the live view.
   - \( \text{F2} \) or \( \text{C} \) to set the change and go back to the previous menu.
   - \( \text{F3} \) to cancel the change and go back to the live view.

   \textbf{Note}

   \textit{If the Display is set to Display All, you see the information about current transmission correction as } \tau = \text{xxx\%}.
Spot Markers

Up to three adjustable, fixed-temperature spot markers are available on the display. You can use these markers to highlight a region before you save the image. The marker selection is set as All Off, One Marker, Two Markers, or Three Markers.

To set a Marker:
1. Push F2.
2. Push ▲ or ▼ to highlight Measurement.
3. Push F1 or ▶ to view the menu.
4. Push ▲ or ▼ to highlight Markers.
5. Push F1 or ▶ to view the menu.
6. Push the ▲ or ▼ to highlight the function between All OFF, One Marker, Two Markers, and Three Markers.
7. Push F1 or ▶ to set the marker option and go to the “Move Marker” display. You will see the Move Marker icon and the labels on the function buttons change to Done, Next, and Cancel.

To change the Marker position on the display:
1. Push ▲ or ▼◄► to move the Marker location on the image.
2. Push F2 to highlight the next marker. Do Step 1 again.
3. Do Step 2 for a third marker.
4. Push F1 when done.
Center Box

The Center Box feature is an adjustable temperature measurement zone (box) that you can center on the infrared image. This zone (box) expands and contracts to different levels in the infrared image. The zone lets the user see an approximate maximum (MAX), average (AVG), and minimum (MIN) temperature measurement in that area.

**Note**

*When the Center Box feature is on, the HI/LO Spot Temperature markers do not function. The Adjustable Fixed Temperature Spots only function within the selected Center Box area. The level and span of the Imager is also adjusted to the thermal scene within the Center Box.*

To enable or disable the Center Box feature:

1. Push [F2].
2. Push [▲ ▼] to highlight Measurement.
3. Push [F1] or [►] to view the menu.
4. Push [▲ ▼] to highlight Center Box.
5. Push [F1] or [►] to view the menu.
6. Push [▲ ▼] to toggle the function ON or OFF.

To set the size of the Center Box when enabled:

1. Push [▲ ▼] to highlight Set Size.
2. Push [F1] or [►] to view the display.
3. Push [►] to increase the size of the Center Box.
4. Push [◄] to reduce the size of the Center Box.
5. When satisfied with the size of the Center Box, push:
   - [F2] or [◄] to set the change and go back to the previous menu.
   - [F3] to cancel the change and go back to the live view.
Thermal Imagers

Menus

**Image Menu**

The Image menu has controls for different features used in the presentation of the infrared image on the Imager's LCD and some saved image and video files.

*Note*

Data saved as `.is2` or `.is3` formats can easily be modified within SmartView software. Still images saved in `.bmp` or `.jpg` format, as well as video saved in `.avi` format will retain image settings at the time of capture and save.

**Palette**

The Palette menu lets you change the false-color presentation of the infrared images on display or captured. A variety of palettes are available, depending on the model. Some palettes are more suitable for specific applications and can be set as required. Two different palette presentation modes are available on most models (not applicable for the Ti100). The Standard Palettes offer an equal, linear presentation of colors that allow for best presentation of detail. The Ultra Contrast Palettes offer a weighted presentation of colors. These palettes work best in situations with high thermal contrast for extra color contrast between the high temperatures and low temperatures. Different palettes are available for each model, see Table 6.
### Table 6. Palettes

<table>
<thead>
<tr>
<th></th>
<th>Ti100</th>
<th>Ti110</th>
<th>Ti125</th>
<th>TiR110</th>
<th>TiR125</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Standard Palettes</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Grayscale</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Grayscale Inverted</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Blue-Red</td>
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<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>High Contrast</td>
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<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Hot Metal</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Ironbow</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Amber</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Amber Inverted</td>
<td></td>
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<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td><strong>Ultra Contrast™ Palettes</strong></td>
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<td></td>
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<td></td>
</tr>
<tr>
<td>Grayscale</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
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</tr>
<tr>
<td>Grayscale Inverted</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
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</tr>
<tr>
<td>Blue-Red</td>
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<td>●</td>
<td>●</td>
<td>●</td>
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</tr>
<tr>
<td>High Contrast</td>
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<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Amber Inverted</td>
<td></td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
</tbody>
</table>
To set a palette:

1. Push F2.
2. Push ▲ or ▼ to highlight Measurement.
3. Push F1 or ➔ to view the menu.
4. Push ▲ or ▼ to highlight Image.
5. Push F1 or ➔ to view the menu.
6. Push ▲ or ▼ to highlight Palette.
7. Push F1 or ➔ to view the menu.
8. Push ▲ or ▼ to highlight Standard or Ultra Contrast.
9. Push ▲ or ▼ to select a palette.
10. Push:
    - F1 to set the change and go back to the live view.
    - F2 or ➔ to set the change and go back to the previous menu.
    - F3 to cancel the change and go back to the live view.

**IR-Fusion®**

IR-Fusion® makes it easier to understand infrared images through the use of an aligned visible image and infrared image. The Imager automatically captures a visible image with every infrared image to show you exactly what you see and then allows you to more effectively show it to others.

IR-Fusion has different modes that vary by model, see Table 7. Full Visible mode is also available. (The Fluke Ti100 does not have IR-Fusion and can only display a full infrared image.)

<table>
<thead>
<tr>
<th>Table 7. Infrared and IR-Fusion Modes by Model</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
</tr>
<tr>
<td>Full IR</td>
</tr>
<tr>
<td>PIP IR</td>
</tr>
<tr>
<td>Full AutoBlend (min, mid, max)</td>
</tr>
<tr>
<td>Full Visible</td>
</tr>
<tr>
<td>PIP (picture-in-picture) AutoBlend (min, mid, max)</td>
</tr>
</tbody>
</table>
To set the IR-Fusion mode:

1. Push F2.
2. Push ▲ ▼ to highlight Measurement.
3. Push F1 or ➔ to view the menu.
4. Push ▲ ▼ to highlight Image.
5. Push F1 or ➔ to view the menu.
6. Push ▲ ▼ to highlight IR-Fusion.
7. Push F1 or ➔ to view the menu.
8. Push ▲ ▼ to highlight an option.
9. Push:
   - F1 to set the change and go back to the live view.
   - F2 or ➔ to set the change and go back to the previous menu.
   - F3 to cancel the change and go back to the live view.

**Color Alarm**

The Imager has various apparent temperature color alarms (not applicable for Ti100). The high-temperature color alarm shows a full visible image and only shows infrared information on objects or areas that are above the set apparent temperature alarm level. The low-temperature/dew point color alarm shows a full visible image and only shows infrared information on objects or areas that are below the set apparent temperature/dew point color alarm level. The user must manually find and set these parameters. The imager also displays color isotherms, or infrared information, inside or outside of a set of both high and low limits.

*Note*

The Imager does not sense ambient or surface dew point level automatically. To use the low-temperature color alarm function as a dew point color alarm, manual determination and input of surface dew point temperature will yield the best results. Depending on the situation, the colors presented will, or will not, actually show areas with possible dew point condensation.
To view the Color Alarm menu:

1. Push \textbf{F2}.
2. Push \textbf{\uparrow}, \textbf{\downarrow} to highlight \textbf{Image}.
3. Push \textbf{F1} or \textbf{\rightarrow} to view the menu.
4. Push \textbf{\uparrow}, \textbf{\downarrow} to highlight \textbf{Color Alarm}.
5. Push \textbf{F1} or \textbf{\rightarrow} to view the menu.

\textbf{Set High-Temperature Color Alarm}

To set a high-temperature color alarm:

1. From the \textbf{Color Alarm} menu, push \textbf{\uparrow}, \textbf{\downarrow} to highlight the option: \textbf{Set High Alarm}.
2. Push \textbf{Y} to open the Color Alarm menu.
3. Push \textbf{\uparrow}, \textbf{\downarrow} to adjust the temperature setting.
4. Push:
   - \textbf{F1} to set the change and go back to the live view.
   - \textbf{F2} or \textbf{\leftarrow} to set change and go back to the previous menu.
   - \textbf{F3} to cancel the change and go back to the live view.

\textbf{Set Low-Temperature/Dew Point Color Alarm}

To set a low-temperature/dew point color alarm:

1. From the \textbf{Color Alarm} menu, push \textbf{\uparrow}, \textbf{\downarrow} to highlight \textbf{Set Low Alarm}.
2. Push \textbf{Y} to open the Color Alarm menu.
3. Push \textbf{\uparrow}, \textbf{\downarrow} to adjust the temperature setting.
4. Push:
   - \textbf{F1} to set the change and go back to the live view.
   - \textbf{F2} or \textbf{\leftarrow} to set the change and go back to the previous menu.
   - \textbf{F3} to cancel the change and go back to the live view.
Outside/Inside Alarm

If you set values for the high-temperature color alarm and a low-temperature color alarm, the Imager will have the options for inside or outside isotherm color alarms.

To set an outside/inside isotherm color alarm:

1. From the Color Alarm menu, push ▲ ▼ to highlight Outside or Inside.
2. Push:
   - F1 to set the change and go back to the live view.
   - F2 or ◄ to set the change and go back to the previous menu.
   - F3 to cancel the change and go back to the live view.

Display Graphics Presentation

The options for how you view the on-screen graphics are in the Display menu. These options are Display All, Details and Scale, Scale Only, and Image Only.

To set the display:

1. Push F2.
2. Push ▲ ▼ to highlight Measurement.
3. Push F1 or ► to view the menu.
4. Push ▲ ▼ to highlight Image.
5. Push F1 or ► to view the menu.
6. Push ▲ ▼ to highlight Display.
7. Push F1 or ► to view the menu.
8. Push ▲ ▼ to highlight an option.
9. Push:
   - F1 to set the change and go back to the live view.
   - F2 or ◄ to set the change and go back to the previous menu.
   - F3 to cancel the change and go back to the live view.
**Camera Menu**

The Camera menu has controls and options for secondary camera features such as Compass, Video, Laser Pointer, Torch, and Backlight level.

**Compass**

The Imager (not applicable for Ti100) includes an eight-point cardinal compass on the display. The compass has on and off functions. This compass lets you accurately record the target locations for analysis and reports.

To set the compass:

1. Push F2.
2. Push ↑ or ↓ to highlight Camera.
3. Push F1 or → to view the menu.
4. Push ↑ or ↓ to highlight Compass.
5. Push F1 or → to view the menu.
6. Push ↑ or ↓ to highlight ON or OFF.
7. Push F1 to set the option.
8. Push:
   - F1 to go back to the live view.
   - F2 or ← to go back to the previous menu.
   - F3 to cancel the change and go back to the live view.

*Note*

⚠️ shows on the display when the compass cannot make a reading.
**Video**

The Ti110, Ti125, TiR110, TiR125 have .avi (with mpeg encoding) video capture for a maximum of five minutes. The controls include stop, rewind, fast forward, and pause/play functions. For the Ti125 and TiR125, the thermal scene and complexity of the recorded data affects the amount of time (2.5 to 5 minutes) available for Radiometric (.is3) video recording. Streaming video output (Ti125, TiR125 only) is available with the USB connection to a PC with SmartView software.

The Video selection toggles between Video Off, Video/Audio, and Video Only. The video capture format is set in the Settings menu. For more information, see page 37.

To set:

1. Push F2.
2. Push ▲ ▼ to highlight Camera.
3. Push F1 or → to view the menu.
4. Push ▲ ▼ to highlight Video.
5. Push F1 or → to view the menu.
6. Push ▲ ▼ to highlight an option.
7. Push F1 to set the option.
8. Push:
   - F1 to set the change and go back to the live view.
   - F2 or ← to set the change and go back to the previous menu.
   - F3 to cancel the change and go back to the live view.
**Video Recording**

To record:

1. Pull the primary trigger to start recording. The [REC] icon shows in the upper left corner or the display and the recording time graphic at the bottom of the display shows the remaining time.

2. Pull the primary trigger to pause recording. The [PAUSE] icon shows in the upper left corner or the display.

3. Push [F2] to end the recording session.

4. Push [F1] to save the video file. The Imager displays the VIDEO menu as a prompt to disable the feature or continue in the same mode.

**Video Playback**

To playback:

1. Push [F2].

2. Push [▲] or [▼] to highlight Memory.

3. Push [▶] to view the thumbnails of saved files.

4. Push [▲] or [▼] to highlight a file for playback. All .avi files show the [K] icon in the upper right corner of the thumbnail.


6. Push [F1] to start the playback. The [❚] icon shows in the upper left corner of the display if an audio file is attached to the video file.

7. During playback, push [◄] or [►] for fast forward and rewind. Push [F1] to continue normal playback.


**Laser Pointer**

The laser pointer is a sighting aid and is offset from the infrared camera. As a result, it may not always represent the exact center of the infrared or visible image.

The laser dot does not appear on an infrared-only image, but does on visible-only or AutoBlend images. The laser dot cannot be seen in the visible channel of the IR-Fusion image if obscured by the center point marker graphic.
The laser pointer selections are Trigger Laser, Trigger Torch, and Laser/Torch. When set, pull the secondary trigger to turn on, release the secondary trigger to turn off.

⚠️⚠️ Warning
To prevent eye damage and personal injury, do not look into the laser. Do not point laser directly at persons or animals or indirectly off reflective surfaces.

To set:
1. Push [F2].
2. Push [▲] [▼] to highlight Camera.
3. Push [F1] or [➡️] to view the menu.
4. Push [▲] [▼] to highlight Laser/Torch.
5. Push [F1] or [➡️] to view the menu.
6. Push [▲] [▼] to highlight an option.
7. Push [F1] to set the option.
8. Push:
   - [F1] to set the change and go back to the live view.
   - [F2] or [⬅️] to set the change and go back to the previous menu.
   - [F3] to cancel the change and go back to the live view.

The laser warning symbol (⚠️) shows in the Header zone of the display when the laser is turned on and you pull the secondary trigger.

Torch
The torch illuminates darker work areas. When set, pull the secondary trigger to operate.

Note
When the torch is on and an image is captured, the torch momentarily shines brighter and functions as a visible camera flash.

To set:
1. Push [F2].
2. Push [▲] [▼] to highlight Camera.
3. Push \text{[F1]} or \text{[ Renders]} to view the menu.
4. Push \text{[Arrows]} to highlight \text{Laser/Torch}.
5. Push \text{[F1]} or \text{[ Renders]} to view the menu.
6. Push \text{[Arrows]} to highlight an option.
7. Push \text{[F1]} to set the option.
8. Push:
   - \text{[F1]} to set the change and go back to the live view.
   - \text{[F2]} or \text{[ Renders]} to set the change and go back to the previous menu.
   - \text{[F3]} to cancel the change and go back to the live view.

\textbf{Backlight}

The backlight level control is set to low, medium, and high. To set the backlight:

1. Push \text{[F2]}.
2. Push \text{[Arrows]} to highlight \text{Camera}.
3. Push \text{[F1]} or \text{[ Renders]} to view the menu.
4. Push \text{[Arrows]} to highlight \text{Backlight}.
5. Push \text{[F1]} or \text{[ Renders]} to view the menu.
6. Push \text{[Arrows]} to highlight an option.
7. Push:
   - \text{[F1]} to set the change and go back to the live view.
   - \text{[F2]} or \text{[ Renders]} to set the change and go back to the previous menu.
   - \text{[F3]} to cancel the change and go back to the live view.
**Memory Menu**

The Memory Menu allows the user to review captured images and videos, as well as audio annotations and IR-PhotoNotes in a thumbnail view format.

**Review Data Files**

To view stored images on the SD memory card:

1. Push [F2].
2. Push [▲] [▼] to highlight Memory.
3. Push [F1] or [⇨] to view the memory menu.
4. Push [▲] [▼] [⇦] [⇨] to highlight the thumbnail of the file for review.
5. Push [F1] to review the file.

**Delete Data Files**

To erase one image from the SD memory card:

1. Push [F2].
2. Push [▲] [▼] to highlight Memory.
3. Push [F1] or [⇨] to view the memory menu.
4. Push [▲] [▼] [⇦] [⇨] to highlight the thumbnail of the file to delete.
5. Highlight Selected Image and push [▶]. The Imager prompts you to continue or cancel.

To erase all the images from the SD memory card:

1. Push [F2].
2. Push [▲] [▼] to highlight Memory.
3. Push [F2].
4. Highlight All Image and push [⇨]. The Imager prompts you to continue or cancel.
5. Push [F1] to delete all files on the SD memory card.
**Settings Menu**

The Settings menu has adjustments for user preferences such as units of temperature measurement, file format of stored data, auto off settings, date, time, and language. This menu also has a section that displays information about the Imager such as model number, serial number, and firmware versions.

**Units**

To change the temperature units:

1. Push F2.
2. Push ▲ or ▼ to highlight Settings.
3. Push F1 or → to view the menu.
4. Push ▲ or ▼ to highlight Units.
5. Push F1 or → to view the menu.
6. Push ▲ or ▼ to highlight an option.
7. Push:
   - F1 to set the change and go back to the live view.
   - F2 or ← to set the change and go back to the previous menu.
   - F3 to cancel the change and go back to the live view.

**File Format**

Data can be saved to the SD memory card in different file formats. Image format selections are .bmp, .jpg, and .is2. Video format selections are .avi and .is3. These selections remain valid when you turn the Imager off or on.

To change the file format:

1. Push F2.
2. Push ▲ or ▼ to highlight Settings.
3. Push F1 or → to view the menu.
4. Push ▲ or ▼ to highlight File Format.
5. Push F1 or → to view the menu.
6. Push ▲ or ▼ to highlight an option.
7. Push [F1] to set the option.

8. Push:
   • [F1] to set the change and go back to the live view.
   • [F2] or [<<] to set the change and go back to the previous menu.
   • [F3] to cancel the change and go back to the live view.

Images saved in the .is2 file format have the consolidation of all data into a single file and are more flexible for analysis and modification in the included SmartView software. This file format consolidates the infrared image, radiometric temperature data, visible image, voice annotation, and IR-PhotoNotes into one location.

For situations where a smaller file size with maximum resolution is needed and modification is not, choose the .bmp file format. For the smallest file size where modification is not needed and image quality and resolution are not as important, choose the .jpg file format.

The .bmp and .jpg files can be emailed and then opened on most PC and MAC systems without special software. These formats do not allow full analysis capabilities or modification.

The .is2 file format can be emailed and then opened with SmartView Software. This format has the maximum versatility. Visit the Fluke website or contact Fluke to find out how to download SmartView analysis and reporting software at no charge.

**Auto Off**

Auto Off is set as off or on. When set to on, the Imager goes into the Sleep mode after 5 minutes of inactivity. After 20 minutes of inactivity the Imager turns off.

*Note*

*When the battery is connected to AC Power, or the unit is in video mode, the Sleep Mode/Auto Off feature is automatically disabled.*

To set or disable the Auto Off feature:

1. Push [F2].
2. Push [▲][▼] to highlight **Settings**.
3. Push [F1] or [→] to view the menu.
4. Push ▲ ▼ to highlight Auto Off.
5. Push F1 or ▶ to view the menu.
6. Push ▲ ▼ to highlight an option.
7. Push F1 to set the option.
8. Push:
   • F1 to go back to the live view.
   • F2 or ▼ to set the change and go back to the previous menu.
   • F3 to cancel the change and go back to the live view.

Date
The date can be displayed in one of two formats: MM/DD/YY or DD/MM/YY.
To set the date:
1. Push F2.
2. Push ▲ ▼ to highlight Settings.
3. Push F1 or ▶ to view the menu.
4. Push ▲ ▼ to highlight Date.
5. Push ▲ ▼ to highlight date format.
6. Push F1 or ▶ to view the menu.
7. Push F1 to set the date format.
8. Push ▲ or ▼ to change the setting.
9. Push ▶ to move to the next setting.
10. Push ▲ or ▼ to change the setting.
11. Push ▶ to move to the next setting.
12. Push ▲ or ▼ to change the setting.
13. Push:
   • F1 to set the change and go back to the live view.
   • F2 or ▼ to set the change and go back to the previous menu.
   • F3 to cancel the change and go back to the live view.
Time

To set the time:

1. Push $F_2$.
2. Push $\uparrow$ or $\downarrow$ to highlight Settings.
3. Push $F_1$ or $\rightarrow$ to view the menu.
4. Push $\uparrow$ or $\downarrow$ to highlight Time.
5. Push $F_1$ or $\rightarrow$ to view the menu.

Time displays in two different formats: 24-hour or 12-hour. To set the time format:

1. Push $\uparrow$ or $\downarrow$ to highlight time format.
2. Push $F_1$ or $\rightarrow$ to view the menu.
3. Push $\uparrow$ or $\downarrow$ to change the setting.
4. Push $\rightarrow$ to move to the next setting.
5. Push $\uparrow$ or $\downarrow$ to change the setting.

The 12-hour format has a selection for setting whether the time is AM or PM. To set AM or PM:

6. Push:
   - $F_1$ to set the change and go back to the live view.
   - $F_2$ or $\leftarrow$ to set the change and go back to the previous menu.
   - $F_3$ to cancel the change and go back to the live view.
Language
To change the display to a different language:
1. Push F2.
2. Push [▲] or [▼] to highlight Settings.
3. Push F1 or [▶] to view the menu.
4. Push [▲] or [▼] to highlight Language.
5. Push F1 or [▶] to view the menu.
6. Push [▲] or [▼] to change the setting.
7. Push F1 to set a new language.
8. Push:
   - F1 to set the change and go back to the live view.
   - F2 or [◀] to set the change and go back to the previous menu.
   - F3 to cancel the change and go back to the live view.

Imager Information
You can access information about the Imager from the Settings Menu. This includes:
- Model
- Camera serial number
- Refresh rate
- Engine serial number
- Firmware version
- FPGA #
- Factory calibration date
- Production date
To display the Imager Info:
1. Push F2.
2. Push [▲] or [▼] to highlight Settings.
3. Push F1 or [▶] to view the menu.
4. Push [▲] or [▼] to highlight Imager Info.
5. Push [F1] or [>] to view the menu.
6. Push [▲] or [▼] to scroll through the menu.
7. Push:
   • [F1] to set the change and go back to the live view.
   • [F2] or [◄] to set the change and go back to the previous menu.
   • [F3] to cancel the change and go back to the live view.

**Maintenance**

The Imager does not require maintenance.

⚠️⚠️ Warning

To prevent eye damage and personal injury, do not open the Product. The laser beam is dangerous to eyes. Have the Product repaired only through an approved technical site.

**How to Clean the Case**

Clean the case with a damp cloth and a weak soap solution. Do not use abrasives, isopropyl alcohol, or solvents to clean the case or lens/window.

**Battery Care**

⚠️ Warning

To prevent personal injury and for safe operation of the Product:

- Do not put battery cells and battery packs near heat or fire. Do not put in sunlight.
- Do not disassemble or crush battery cells and battery packs.
- Remove batteries to prevent battery leakage and damage to the Product if it is not used for an extended period.
- Connect the battery charger to the mains power outlet before the charger.
- Use only Fluke approved power adapters to charge the battery.
- Keep cells and battery packs clean and dry. Clean dirty connectors with a dry, clean cloth.
⚠️ Caution

To prevent damage, do not expose Product to heat sources or high-temperature environments such as an unattended vehicle in the sun.

To get the best performance from the lithium-ion battery, use the guidelines that follow:

- Do not store the Imager on the charger for more than 24 hours as reduced battery life may result.
- Charge the Imager for a two-hour minimum at six-month intervals for maximum battery life. Without use, the battery will self-discharge in approximately six months. Batteries stored for long periods will need two to ten charging cycles for full capacity.
- Always operate in the specified temperature range.

⚠️ 🛑 Caution

Do not incinerate the Product and/or battery. Go to Fluke's website for recycling information.
General Specifications

Temperature
Operating ............................................................-10 °C to 50 °C (14 °F to 122 °F)
Storage .............................................................-20 °C to 50 °C (-4 °F to 122 °F)
without batteries
Charging .............................................................0 °C to 40 °C (32 °F to 104 °F)

Relative Humidity .................................................10 to 95 % non-condensing

Display .............................................................Color LCD, 3.5” diagonal (Portrait orientation) with Backlight (selectable high, medium, low)

Controls and Adjustments
User-selectable Temperature Scale (°C/°F)
Center Point Temperature
Language Selection
Time and Date Settings
Emissivity Selection
Background (reflected) Compensation
Transmission Correction (all models except Ti100)
IR-Fusion® (all models except Ti100)
Color Palettes
Level and Span
User-selectable Display Graphics
User-selectable File Format (all models: .IS2, .JPG, .BMP / varies by model: .IS3, .AVI)
Cardinal Compass (all models except Ti100)
Laser Pointer (on/off) IEC 825/93 Class II, FDA LFR 1040.10 Class II
LED Torch (all models except Ti100)
IR-PhotoNotes™ (all models except Ti100)
User-definable Markers (SmartView only for Ti100)
User-selectable Spot Temperatures on the image
User-selectable Sleep/Auto Off
Color Alarms
High Temperature ..............................................Ti110, Ti125, TiR125
Low Temperature (Dewpoint)..............................Ti125, TiR110, TiR125
Isotherm ...........................................................Ti125, TiR125
User-selectable Center Box (min/avg/max)............Ti125, TiR125

Software ..........................................................SmartView® full analysis and reporting software included

Power
Battery .............................................................Lithium-ion rechargeable smart battery pack with 5-segment LED display to show charge level. Lithium-ion battery pack meets the requirements of UN Tests and Criteria Manual, Part III, Subparagraph 38.3.
Battery Life.......................................................... 4+ hours continuous use for each battery pack (assumes 50% brightness of LCD)
Battery Charge Time........................................... 2.5 hours to full charge
Battery Charging................................................. Ti SBC3 Two Bay Battery Charger rated: 10-15 Vdc 2 A or charge battery pack in Imager with included ac adapter rated: 100-240 Vac 50/60 Hz, 15 V 2 A. Optional 12 V Automotive charging adapter.
AC Operation ..................................................... AC operation with included power supply: 110 – 240 Vac, 50/60 Hz 15 V 2 A
Power Saving...................................................... Sleep Mode activated after 5 minutes of inactivity
Safety Standards
CAN/CSA............................................................ C22.2 No. 61010-1-04, UL STD 61010-1 (2nd Edition)
ISA...................................................................... 82.02.01
Electromagnetic Compatibility ......................... Meets all applicable requirements in EN61326-1:2006
Vibration ........................................................... 2 G, IEC 68-2-26
Shock ............................................................... 25 G, IEC 68-2-29
Drop ................................................................. 2 meter
Size (H x W x L).................................................. 28.4 x 8.6 x 13.5 cm (11.2 x 3.4 x 5.3 in)
Weight............................................................. 72.6 kg (1.6 lb)
Enclosure Rating ......................................... IP54
Warranty .......................................................... 2 years
Calibration Cycle ................................................ 2 years (assumes normal operation and normal aging)
Supported Languages........................................... Czech, Dutch, English, Finnish, French, German, Hungarian, Italian, Japanese, Korean, Polish, Portuguese, Russian, Simplified Chinese, Spanish, Swedish, Traditional Chinese, and Turkish
Detailed Specifications

Temperature Measurements

Temperature Range (not calibrated below -10 °C)
- Ti100, Ti110: -20 °C to +250 °C
- Ti125: -20 °C to +350 °C
- TiR110: -20 °C to +150 °C
- TiR125: -20 °C to +150 °C

Accuracy: ±2 °C or 2 % (whichever is greater) at 25 °C ambient

Measurement Modes: Smooth Auto-Scaling and Manual Scaling

On-screen Emissivity Correction: all models

Imaging Performance

Field of View: 31 ° x 22.5 °
Spatial Resolution (IFOV): 3.39 mRad

Minimum Focus Distance
- Ti100: 122 cm (approx. 48 in)
- Ti110, Ti125, TiR110, TiR125: 15 cm (approx. 6 in)

Focus
- Ti100: Focus-free
- Ti110, Ti125, TiR110, TiR125: IR-OptiFlex™ focus

Image Capture or Refresh Rate
- Ti100, TiR110, TiR125: 9 Hz
- Ti110, Ti125: 9 Hz or 30 Hz

Detector Type: 160 X 120 Focal Plane Array, uncooled microbolometer

Thermal Sensitivity (NETD)
- Ti100, Ti110, Ti125: ≤100 mK (0.1 °C at 30 °C target temperature)
- TiR110, TiR125: ≤80 mK (0.08 °C at 30 °C target temperature)

Image Presentation

Standard Palettes
- Ti100: Ironbow, Blue-Red, Grayscale, Amber
- Ti110, Ti125, TiR110, TiR125: Blue-Red, Grayscale, Inverted Grayscale, High Contrast, Amber, Inverted Amber, Hot Metal, Ironbow

Ultra Contrast™ Palettes
- Ti110, TiR110: Ironbow, Blue-Red, Grayscale
- Ti125, TiR125: Blue-Red, Grayscale, Inverted Grayscale, High Contrast, Amber, Inverted Amber, Hot Metal, Ironbow
Thermal Imagers
Detailed Specifications

Level and Span
Smooth Auto-Scaling and Manual scaling of level and span
Minimum Span (in manual mode)
- Ti100, Ti110, Ti125 ...................... 2.5 °C
- TiR110, TiR125 ............................. 2.0 °C
Minimum span (in auto mode)
- Ti100, Ti110, Ti125 ...................... 5 °C
- TiR110, TiR125 ............................. 2.5 °C

IR-Fusion® Information
- Full IR ............................................ Ti100, Ti110, Ti125, TiR110, TiR125
- PIP IR ............................................. Ti110, Ti125, TiR110, TiR125
- AutoBlend (min, mid, max) ............. Ti125, TiR125
- Full Visible .................................. Ti110, Ti125, TiR110, TiR125

Voice Annotation ................................... 60 seconds maximum recording time for each image reviewable playback (all models except Ti100)

Video Recording
- Ti110, Ti125, TiR110, TiR125 ........ AVI with mpeg encoding up to 5 minutes, with stop, rewind, fast forward, pause/play functions
- Ti125, TiR125 ................................. Radiometric (.is3), recording from 2.5 to 5 minutes, with stop, rewind, fast forward, pause/play functions

Streaming Video Output (Ti125, TiR125 only) .... USB to PC with SmartView software

Image and Data Storage
- Image Capture, Review, Save Mechanism .... One-handed image capture, review, and save capability
- Storage Medium ............................. SD Memory Card (included 2 GB memory card will store at least 1200 fully radiometric (.is2) IR and linked visual images each with 60 seconds voice annotations or 3000 basic (.bmp or .jpg) images, transferable to PC through included multiformat USB card reader or USB cable
Note

The addition of IR-PhotoNotes, standard video, or radiometric video may vary the total number of images that can be stored on the SD memory card.

File Formats ........................................................Non-Radiometric (.avi, .bmp, .jpg) or Fully-Radiometric (.is2, .is3)
No analysis software required for Non-Radiometric (.avi, .bmp, .jpg) files

Export File Formats with
SmartView® Software ............................................JPEG, JPG, JPE, JFIF, BMP, GIF, DIP, PNG, TIF, TIFF

Memory Review......................................................Thumbnail view navigation and review selection